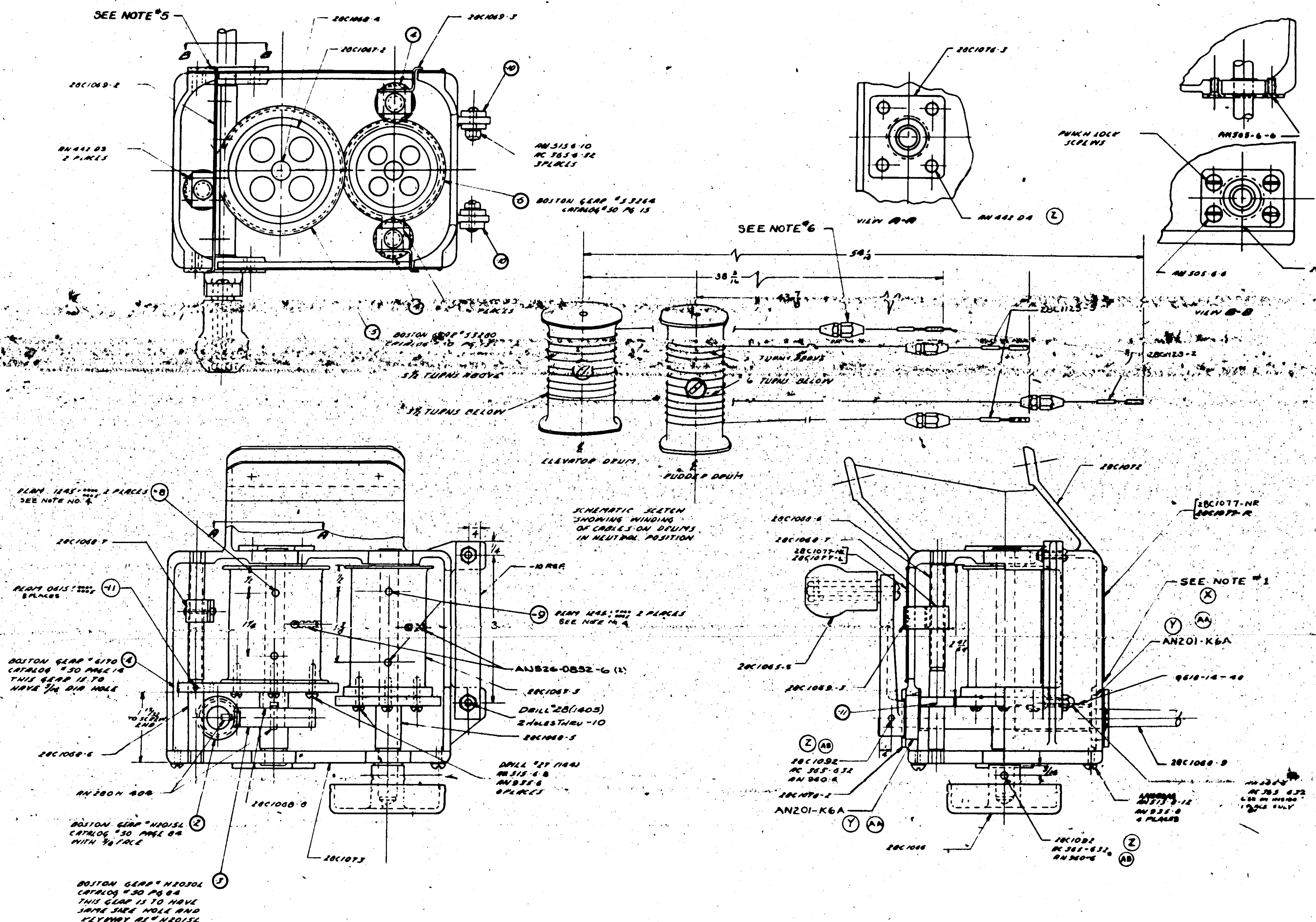
LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
W	PHOTO-TRACED & REWORDED FOR CURRENT MODELS SWITCHES.	4-17-42	LINN				
X	ON FACE OF DWG. ZONE D-2 CHGD. AN535-00-4 (4) PLACES TO 6 PLACES. IN PL CHGD. AN535-00-4 (REQ'D) TO 12 (REQ'D) NO WT. CHG.	4-17-42	LINN				
Y	REMOVED -7 & REPLACED WITH AN201-K6A NO WT. CHG.	4-17-42	LINN				
Z	CHANGED 28C1092(2) TO 28C1092-2(2). CHANGED AN442-D4-6 TO AN442-D6 NO WT. CHANGE.	5-13-42	LINN				
AA	REMOVED AN201-K6A(2) FROM PL & FACE OF DWG. ADDED AN201-K6A(2) NO WEIGHT CHANGE	6-4-42	LINN				
AB	CHANGED 28C1092-2 (2) TO 28C1092 (-2). NO WT. CHG.	6-13-43					



NOTES: ~

1- LOCATE 28C1077 L & R BY ALIGNING SLOTS WITH SLOTS IN BOX. DRILL THRU #55(.052) AND FASTEN WITH AN535-00-4 IN 6 PLACES EACH PLATE.
2- PACK GEARS WITH MOBIL #4 GREASE OR EQUIV. ON ASSEM.
3- FINISH - TOUCH UP WITH DULL BLACK ENAMEL WHERE NEEDED.
4- AFTER -8 & -9 HAVE BEEN FITTED IN DRUM, EDGE OF HOLES TO BE PEENED OVER TO INSURE TIGHT FIT & ALSO TO SECURE PIN.
5- BEND DOWN ALL POINTER TIPS TO CLEAR NAME PLATES 1/32. THEN PAINT ALL TIPS WHITE.
6- AFTER WRAPPING THE DRUMS PUT CABLES BETWEEN RUBBING STRIPS (-10). PULL UP STOPS AGAINST (-10) TO PREVENT UNWINDING OF CABLES.

PART No	STOCK	MATERIAL	SPEC	-O REQ	-N REQ	ZONE
AN442-D4						
AN442-D2						
AN960-A8				1	1	
AN960-6				2	2	
AN935-8				4	4	
AN381-6				8	8	
AN535-00-4				12	12	
AN526				2	2	
AN515-8-12				4	4	
AN515-6-10				3	3	
AN515-6-8				8	8	
AN505-6-10				1	1	
AN505-6-6				8	8	
AN280-H 400				2	2	D-1
AN201K6A				2	2	D-1
AC365-632				7	7	E-5
Q618-14-48				1	1	D-5
28C1092-0				2	2	D-3
28C1123-3				1	1	C-4
28C1123-2				1	1	C-5
28C1077-R				1	–	D-5
28C1077-L				1	–	D-3
28C1076-3				1	1	B-4
28C1076-2				2	2	C-5
28C1078				1	1	D-2
28C1072				1	1	D-4
28C1069-3				2	2	D-3
28C1069-2				1	1	B-1
28C1068-9				1	1	D-4
-8				1	1	D-2
-7				3	3	C-3
-6				3	3	C-3
-5				1	1	D-2
28C1068-4				1	1	B-2
28C1067-3				1	1	D-2
28C1067-2				1	1	B-2
28C1066				1	1	D-4
28C1065-5				1	1	D-3
28C1077-NR				–	1	D-5
28C1077-NL				–	1	D-3
-11	1/8 DIA x 9/16	DRILL ROD	46S4OC(AN) I	8	8	C-1
-10	[illegible]	PHENOLIC	[illegible]	4	4	B-3
-9	3/32 DIA x 1 1/16	DRILL ROD	46S4OC(AN) I	2	2	D-3
-8	3/32 DIA x 1 3/4	DRILL ROD	46S4OC(AN) I	2	2	C-1
-3	SEE FACE OF	DWG.	COMM.	1	1	B-2
-2				1	1	C-2
-4				3	3	D-1
-1				1	1	E-1
-0	SEE FACE OF	DWG.	COMM.	1	1	D-1

PARTS LIST FOR ASSY

ASSY DASH No.	MODEL	NEXT ASSY	REQ
-N	28-5AMN	28C1018	1
-N	28-5MN		1
-O	PBY-5B		1
-O	28-5AMC		1
-O	28-5MR		1
-O	28-5MC		1
-O	28-5MA		1
-O	OA-10		1
-O	PBY-5A		1
-O	PBY-5	28C1018	1

REQUIREMENTS FOR AIRPLANE

REPLACES 28C1070(G) SIZE — CALC WT 6.13 — ACT WT
REPLACED BY
LIMIT ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± 1/64 — SCALE 12" = 1'-0"
STAMP PART NUMBER WHERE SHOWN

A C — NAVY NONE — HEAT TREAT
NOTED — FINISH
DRAFT 1-10-36 — CHECK 6-8-36 — STRESS — MAT — APPROV — ENG R
OPP HAND ——

NAME: ASSEMBLY — FLAP CONTROL-GEAR BOX

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.

DWG J — 28C1070

28C1070

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